

State of California
Division of Occupational Safety and Health
Cal/OSHA High Hazard Unit (0950662;4502)
2000 East McFadden Street, Suite 111
Santa Ana, CA 92705

Inspection Number: 312314644
Inspection Dates: 10/05/2009 -
Issuance Date: 04/01/2010
CSHO ID: A8982
Optional Inspection Nbr: 009-010



Citation and Notification of Penalty

Company Name: BIMBO BAKERIES USA
Inspection Site: 480 S VAIL AVE, MONTEBELLO, CA 90640

Citation 1 Item 1 Type of Violation: **General**

§5162. Emergency Eyewash and Shower Equipment.

(e) Maintenance. Plumbed eyewash and shower equipment shall be activated at least monthly to flush the line and to verify proper operation. Other units shall be maintained in accordance with the manufacturer's instructions.

The employer has an emergency eyewash and shower unit located in the mixing room. The eyewash and shower unit had not been inspected for two months. The inspection tag was signed off for August 2nd and had not been signed off for two months. The left eyewash spigot was bent and cracked at the base of the unit within the bowl making it inoperable.

Date By Which Violation Must be Abated:	05/01/2010
Proposed Penalty:	\$ 250.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

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Citation and Notification of Penalty

Company Name: BIMBO BAKERIES USA
Inspection Site: 480 S VAIL AVE, MONTEBELLO, CA 90640

Citation 1 Item 2 Type of Violation: General

§4051. Projecting Shaft Ends.

(a) Projecting shaft ends within 7 feet of floor or working level shall present a smooth rounded edge and smooth end and shall not project a distance greater than one-half the diameter of the shaft beyond the end of the bearing unless guarded by nonrotating casing.

The employer has several exposed projecting shaft ends within 7 feet of floor that extend greater than one half of their diameter. The projecting shaft ends were identified all along the number 1 conveyor from beginning to end. Employees work around and pass by these exposed projecting shaft ends daily in the performance of their assigned duties.

Date By Which Violation Must be Abated: 05/01/2010
Proposed Penalty: \$ 750.00

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Citation and Notification of Penalty

Company Name: BIMBO BAKERIES USA
Inspection Site: 480 S VAIL AVE, MONTEBELLO, CA 90640

Citation 2 Item 1 Type of Violation: **Serious**

§3314. The Control of Hazardous Energy for the Cleaning, Repairing, Servicing, Setting-Up, and Adjusting Operations of Prime Movers, Machinery and Equipment, Including Lockout/Tagout.

Lockout/Blockout Methods and Sample Procedures

(g) Hazardous Energy Control Procedures. A hazardous energy control procedure shall be developed and utilized by the employer when employees are engaged in the cleaning, repairing, servicing, setting-up or adjusting of prime movers, machinery and equipment.

(2) The employer's hazardous energy control procedures shall be documented in writing.

(A) The employer's hazardous energy control procedure shall include separate procedural steps for the safe lockout/tagout of each machine or piece of equipment affected by the hazardous energy control procedure.

The employer's hazardous energy control procedures are in writing but the employer has failed to include separate procedural steps for the safe lockout/tagout of each machine or piece of equipment affected by the hazardous energy control procedure.

Date By Which Violation Must be Abated: 04/08/2010
Proposed Penalty: \$ 6750.00

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Company Name: BIMBO BAKERIES USA
Inspection Site: 480 S VAIL AVE, MONTEBELLO, CA 90640

Citation 3 Item 1 Type of Violation: **Serious**

§3999. Conveyors.

(b) Belt conveyor head pulleys, tail pulleys, single tension pulleys, dip take-up pulleys, chain conveyor head drums or sprockets and dip take-up drums and sprockets shall be guarded. The guard shall be such that a person cannot reach behind it and become caught in the nip point between the belt, chain, drum, pulley or sprocket.

The employer has 4 instances of chain conveyor head drums and dip take-up drums that were not guarded to prevent a person from reaching in and become caught in the nip point between the chain and sprocket.

Date By Which Violation Must be Abated: 04/08/2010
Proposed Penalty: \$ 6750.00

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Company Name: BIMBO BAKERIES USA
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Citation 4 Item 1 Type of Violation: **Serious**

§4075. Gears and Sprockets.

(a) All gears, sprockets and sprocket chain drives located 7 feet or less above the floor or working level shall be guarded.

The employer has two conveyors that are sprocket driven, located at 1-056 as identified by the employer. The conveyor is approximately 30 inches above the floor and the sprocket chain drive is not guarded to prevent access by employees.

Date By Which Violation Must be Abated: 04/08/2010
Proposed Penalty: \$ 6750.00

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Company Name: BIMBO BAKERIES USA
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Citation 5 Item 1 Type of Violation: **Serious**

§4051. Projecting Shaft Ends.

(b) Exposed unused key-ways 7 feet or less above floor or working level shall be filled, covered, or guarded.

The employer has an exposed unused key-ways (located at 1-112-A wrap line) approximately 5 feet above floor next to a walkway where employees work and pass by.

Date By Which Violation Must be Abated:	04/08/2010
Proposed Penalty:	\$ 4500.00

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Citation and Notification of Penalty

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Inspection Site: 480 S VAIL AVE, MONTEBELLO, CA 90640

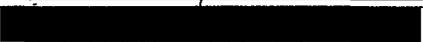
Citation 6 Item 1 Type of Violation: **Serious**

§5162. Emergency Eyewash and Shower Equipment.

(a) Plumbed or self-contained eyewash or eye/facewash equipment which meets the requirements of sections 5, 7, or 9 of ANSI Z358.1-1981, Emergency Eyewash and Shower Equipment, incorporated herein by this reference, shall be provided at all work areas where, during routine operations or foreseeable emergencies, the eyes of an employee may come into contact with a substance which can cause corrosion, severe irritation or permanent tissue damage or which is toxic by absorption. Water hoses, sink faucets, or showers are not acceptable eyewash facilities. Personal eyewash units or drench hoses which meet the requirements of section 6 or 8 or ANSI Z358.1-1981, hereby incorporated by reference, may support plumbed or self-contained units but shall not be used in lieu of them.

The employer has an emergency eyewash and shower unit located in the mixing room. The eyewash unit has been turned approximately 45 degree's out of alignment with the shower unit. This configuration makes it impossible for one person to use both units at the same time. The eyewash and shower unit is Inoperable due to the miss aligned bowl and the bent and cracked eyewash spigot within the bowl.

Date By Which Violation Must be Abated: 04/08/2010
Proposed Penalty: \$ 4500.00



Compliance Officer/District Manager

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

State of California
Division of Occupational Safety and Health
Cal/OSHA High Hazard Compliance Unit
2000 East McFadden Avenue, Suite 111
Santa Ana, CA 92705
Tel (714) 567-7100 Fax (714) 567-6074

NOTICE OF PROPOSED PENALTIES

Company Name: BIMBO BAKERIES USA
Inspection Site: 480 S VAIL AVE, MONTEBELLO, CA 90640
Mailing Address: 480 S VAIL AVE, MONTEBELLO, CA 90640
Issuance Date: 04/01/2010
Reporting ID: 0950662
Index Code: 4502

Summary of Penalties for Inspection Number 312314644

Citation 1, General	= \$	1000.00
Citation 2, Serious	= \$	6750.00
Citation 3, Serious	= \$	6750.00
Citation 4, Serious	= \$	6750.00
Citation 5, Serious	= \$	4500.00
Citation 6, Serious	= \$	4500.00
TOTAL PROPOSED PENALTIES	= \$	30250.00

Penalties are due within 15 working days of receipt of this notification unless contested. If you are appealing any item of this citation, remittance is still due on all items that are not appealed. Enclosed for your use is a Penalty Remittance Form.

If you are paying by credit card (MasterCard and Visa): Please have this form on-hand when you are ready to make your payment. The company name, index code, reporting ID and Citation number(s) will be required to ensure that the payment is accurately posted to your account. Please go to www.dir.ca.gov/dosh to access the secure payment processing site.

If you are paying by check: Mail this Notice of Proposed Penalties, the Penalty Remittance Form, along with a copy of the Citation and Notification of Penalty to:

DEPARTMENT OF INDUSTRIAL RELATIONS
CASHIER, ACCOUNTING OFFICE
